

## Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer: **Voortman Steel Construction B.V.**  
**Plaagslagen 16**  
**7463 PH Rijssen / The Netherlands**

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### **Steel constructions and supporting structures in carbon steel and stainless steel**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

#### **EN 1090-1:2009/A1:2011**


#### **Execution of steel structures and aluminium structures - Part 1: Requirements for conformity assessment of structural components.**

under system 2+ are applied and that the factory production controls fulfil all the prescribed requirements set out above.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Certificate No: 2814/CPR/ RQA1332236/1  
 Original Approval: 14 October 2013  
 Current Certificate: 14 October 2022  
 Expiry Date: 13 October 2025  
 LRQA Notified Body Number: 2814

  
 C. Pohl TQM on behalf of LRQA Verification B.V.

## Certificate of Conformity of Factory Production Control No: 2814/CPR/ RQA1332236/1 Schedule

**Manufacturer: Voortman Steel Construction B.V.**

**Manufacturing Location and Products :**  
Plaagslagen 16  
7463 PH Rijssen /The Netherlands

**Standard, Grade and Size :**  
Carbon steel EN 1090-2:2018  
EXC 4

Steel structures

**Parent material groups:**  
1.1, 1.2, 1.3, 2.1

**Welding and allied Processes (ISO 4063)**  
111, 135, 136, 138, 783

**Responsible Welding Coordinators(s):**  
L. van Rinsum  
J. Nijkamp

**Qualifications :**  
Level C - NL IWE 556  
Level B – NIL EWCP 1090-2-B 077

**CE marking method:** 1/2/ 3a

Schedule Issue: 2  
Date of Schedule Issue: 13 February 2023  
LRQA Notified Body Number 2814

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C.Pohl TQM on behalf of LRQA Verification B.V.

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